



# CERTIFICATE

Welding of railway vehicles and components  
according to EN 15085-2

ZE-16083-01-00-EN15085-2015.0090.007

DVS ZERT hereby certifies that the company

**SOR-DREW S.A.**  
**ul. Sztygarska 26**  
**41-608 Swietochlowice**  
**Poland**

fulfills the requirements  
for the scope according to

**EN 15085-2 certification level CL1**

in the range indicated on the reverse.

validity: 19.07.2023 until 15.03.2024

Düsseldorf, 19.07.2023  
Place and date of issue

M.Eng. Swider  
Lead assessor

A handwritten signature in blue ink, appearing to read 'Gurschke', written over a horizontal line.

Dipl.-Ing. Gurschke  
Head of certification body

## Scope of the certificate

ZE-16083-01-00-EN15085-2015.0090.007

### Scope:

Welding process acc. to EN ISO 4063	Material class/group acc. to CEN ISO/TR 15608	Dimensions	Remarks
135	1.2	t ≥ 3 mm	FW
	1.2	t = 3 - 8 mm	BW
		D ≥ 30.15 mm	
	1.2	t = 3 - 24 mm	BW
	1.2	t = 3 - 36 mm	t1 = 3 mm - 8 mm, t2 = 3mm - 36 mm, FW
		D ≥ 30.15 mm	

### Area of Application:

- New construction of parts assemblies and components for rail vehicles
- except design
- except purchasing of welded parts

### Responsible Welding Coordinator(s):

Lukasz Krzak (IWE)

born: 29.08.1983

### Deputy with equal rights:

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### Representative:

Andrzej Niechcial (IWS)  
Michal Swietlik (Level C)

born: 30.03.1972  
born: 02.04.2000

### Remarks:

none

### registration ON EN15085:

DVSZERT/15085/CL1/090/2A3/15

### General provisions:

It apply the conditions of the standard EN 15085-2:2007, section 7.

The General Terms and Conditions of the DVS ZERT GmbH apply in the currently valid version.