



CERTIFICATE

Welding of railway vehicles and components according to
EN 15085-2:2020+A1:2023

ZE-16083-01-00-EN15085-2015.0090.009

DVS ZERT GmbH hereby certifies that the welding company

SOR-DREW S.A.
ul. Sztygarska 26
41-608 Swietochlowice
Poland

fulfills the requirements
for the scope according to

EN 15085-2 classification level CL1
in the type of activity P

in the range indicated in the annex.

validity: 2025-03-19 until 2027-03-15

Düsseldorf, 2025-03-19
Place and date of issue

Lead auditor: M.Eng. SWIDER


Dipl.-Ing. GURSCHKE
Head of certification body

Scope of the certificate

ZE-16083-01-00-EN15085-2015.0090.009

Scope:

Welding process according to EN ISO 4063	Material group according to CEN ISO/TR 15608	Dimensions	Remarks
135	1.2	t = 1.3 - 5.2 mm D ≥ 21.2 mm	BW
	1.2	t ≥ 1.4 mm	FW
	1.2	t = 1.4 - 4 mm D ≥ 6 mm	FW
	1.2	t = 1.8 - 8 mm D ≥ 21.2 mm	FW
	1.2	t = 3 - 8 mm D ≥ 30.15 mm	BW
	1.2	t = 3 - 36 mm D ≥ 30.15 mm	t1 = 3 mm - 8 mm, t2 = 3mm - 36 mm, FW
	1.2	t = 3 - 40 mm	BW
	1.2/3.1	D ≥ 5 mm	FW
	1.2/3.1	t = 7 - 30 mm	BW
	3.1	t = 7.5 - 30 mm	BW
141	1.2	t = 1.4 - 50 mm D ≥ 10 mm	FW
	1.2	t = 10 - 40 mm D ≥ 10 mm	BW

Area of Application:

- New build of components for railway vehicles

Responsible welding coordinator(s):

Lukasz Krzak, IWE

born: 1983-08-29

1st deputy(ies) of the responsible welding coordinator(s):

Michal Swietlik, IWE

born: 2000-04-02

Others deputies:

Andrzej Niechcial, IWS

born: 1972-03-30

Remarks:

Register no.:

DVSZERT/15085/CL1/090/15/3A1

General provisions:

The General Terms and Conditions of the DVS ZERT GmbH apply in the currently valid version.