



# CERTIFICATE

Welding of railway vehicles and components according to  
EN 15085-2:2020+A2:2025

ZE-16083-01-00-EN15085-2015.0090.010

DVS ZERT GmbH hereby certifies that the welding company

**SOR-DREW S.A.**  
**ul. Sztygarska 26**  
**41-608 Swietochlowice**  
**Poland**

fulfills the requirements  
for the scope according to

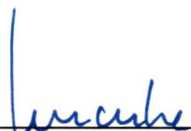
**EN 15085-2 classification level CL1**  
**in the type of activity P**

in the range indicated in the annex.

validity: 2026-01-16 until 2027-03-15

Düsseldorf, 2026-01-16  
Place and date of issue

Lead auditor: M.Eng. KOLODZIEJ

  
Dipl.-Ing. GURSCHKE  
Head of certification body

## Scope of the certificate

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### Scope:

Welding process according to EN ISO 4063	Material group according to CEN ISO/TR 15608	Dimensions	Remarks
135	1.2	t = 1.3 - 5.2 mm D ≥ 21.2 mm	BW
	1.2	t ≥ 1.4 mm	FW
	1.2	t = 1.4 - 4 mm D ≥ 6 mm	FW
	1.2	t = 1.8 - 8 mm D ≥ 21.2 mm	FW
	1.2	t = 3 - 8 mm	BW
	1.2	t = 3 - 36 mm D ≥ 30.15 mm	t1 = 3 mm - 8 mm, t2 = 3mm - 36 mm, FW
	1.2	t = 3 - 40 mm D ≥ 30.15 mm	BW
	1.2	t = 4 - 13 mm	BW, WPQR 01/SOR DREW/26
	1.2/3.1	D ≥ 15 mm	FW
	1.2/3.1	D ≥ 5 mm	BW
141	3.1	t = 7 - 30 mm	BW
		t = 7.5 - 30 mm	
	1.2	t = 1.4 - 50 mm D ≥ 10 mm	FW
	1.2	t = 10 - 40 mm D ≥ 10 mm	BW

### Area of Application:

- New build of components for railway vehicles

### Responsible welding coordinator(s):

Lukasz Krzak, IWE

born: 1983-08-29

### 1st deputy(ies) of the responsible welding coordinator(s):

Michal Swietlik, IWE

born: 2000-04-02

### Others deputies:

Andrzej Niechcial, IWS

born: 1972-03-30

### Remarks:

### Register no.:

DVSZERT/15085/CL1/090/15/3A2

### General provisions:

The General Terms and Conditions of the DVS ZERT GmbH apply in the currently valid version.